

AMENDMENTS TO THE CLAIMS

1. (Currently amended) A wrap film roll comprising a core and a wrap film wound around the core, wherein a pulling-out force of the wrap film from the core of the wrap film roll is 5 to 100cN,

~~wrap film comprising a layer of resin composition (C) as at least one outermost surface layer, wherein resin composition (C) comprises 100 parts by mass of an aliphatic polyester resin (A) and 5 to 40 parts by mass of a liquid additive (B), having a surface roughness of 0.5 to 4.0 nm,~~

wherein said wrap film has a tensile modulus of 400 to 1500 MPa, a heat resistant temperature of 130 °C or more and cling energy of 0.5 to 2.5 mJ,

wherein at least one outermost surface layer of said wrap film comprises resin composition (C), wherein resin composition (C) comprises 100 parts by mass of an aliphatic polyester resin (A) and 5 to 40 parts by mass of a liquid additive (B)

wherein said at least one outermost surface layer of said wrap film has a surface roughness of 0.5 to 4.0 nm.

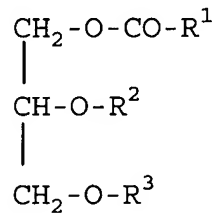
2. (Canceled)

3. (Currently amended) The wrap film roll according to claim 1, wherein the aliphatic polyester resin (A) contains 90 % by mass or more of polylactic acid resin comprising 8 % by mass or less of D-isomer.

4. (Currently amended) The wrap film roll according to claim 1, wherein the liquid additive (B) contains 70 % by mass or more of glycerin fatty acid ester.

5. (Currently amended) The wrap film roll according to claim 4, wherein the glycerin fatty acid ester is represented by the following formula (I).

Formula (I):



(wherein R¹ represents alkyl group, and R² and R³ represents acetyl group or hydrogen.)

6. (Currently amended) A wrap product comprising ~~a core~~, the wrap film roll according to any one of claims 1 and 3 to 5 ~~wound around the core~~ and a box having the wrap film roll placed therein, wherein a cutter blade attached to the box is made of plant derivative-resin or paper.

7-13. (Canceled)

14. (New) A wrap film roll comprising a core and a wrap film wound around the core, wherein a pulling-out force of the wrap film from the core of the wrap film roll is 5 to 100cN,

wherein said wrap film has a tensile modulus of 500 to 1500 MPa, a heat resistant temperature of 130 °C or more and cling energy of 0.5 to 2.5 mJ,

wherein at least one outermost surface layer of said wrap film comprises a resin composition (C), wherein resin composition (C) comprises 100 parts by mass of an aliphatic polyester resin (A) and 5 to 40 parts by mass of a liquid additive (B),

wherein said at least one outermost surface layer of said wrap film has a surface roughness of 0.5 to 4.0 nm,

wherein said aliphatic polyester resin (A) contains 90 % by mass or more of polylactic acid resin comprising 8 % by mass or less of D-isomer.

15. (New) The wrap film roll according to claim 14, wherein the surface roughness is substantially due to crystals of the polylactic acid resin.

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16. (New) The wrap film roll according to claim 14, wherein said wrap film is a multilayer film comprising layer of (C) and other layers.